Metal 3D Printer

# Test Plan: Automatic Welder Control

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| **Revision History** |  |  |
| Cameron Tribe | Mar 31th 2015 | V1.0 |

# Test Objective:

This test is to confirm the operation of the relay switch circuitry and that the G-Code that will be able to control the welder switch.

# Test Procedure:

Set up Welder and CNC Machine as seen in Test

# Testing Outcomes and Notes:

This test showed that the CNC is able to still remain operational while the welder is activated. Below is the outcome of the test after the correct settings were achieved.